

# PHILIP MORRIS

U.S.A.

## MATERIAL SPECIFICATION

**P**

D/H CODE:	12-682-D
DATE:	5/03/93
SUPERSEDES:	7/22/92
TYPE:	PERFORATED TIPPING
STATUS:	CURRENT

DESCRIPTION:

64MM X 3500M WHT DGL PPT KC 236M2

BRANDS:

L & M LIGHTS 83MM REGULAR FTB 05270(STD)  
L & M LIGHTS 83MM REGULAR FTB - GCC TAR/NICOTINE 05270(GCC)

UNPERFORATED TIPPING

PAPER DESCRIPTION: 64MM X 3500M WHT DGL PPT KC 236 M2 11-681-A

TYPE OF PERFORATION: LASER PERF.

PERFORATION R.T.D.: 0.38cm +/- 0.05cm

TESTED AT: 17.5CC/SEC ON MODIFIED PM HEAD

NUMBER OF ROWS: 2

HOLES/INCH/ROW: 35 TO 45

BAND LOCATIONS:

- A. DISTANCE BETWEEN PERFORATIONS: 24.00mm +/- 1.00mm
- B. PERFORATED BAND WIDTH: 1.50mm +/- 0.50mm
- C. EDGE OF PERF. BAND TO EDGE OF TIPPING PAPER: 18.50mm +/- 1.00mm

REASON FOR CHANGE: PERFORATION RTD/PM PERFORATION CODE CHGD FROM .50 CM +/- .10CM/12-682-C TO .38CM +/- .05CM/12-682-D.

CC: L/V QA

E. W. WESTON M/C, EW-2

PREPARED BY: ALLYSON M. MILBURN (05/04/93)

APPROVED BY:

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